



# MATERIAL & SAFETY DATA SHEET



## SECTION 1: MATERIAL AND SUPPLY COMPANY IDENTIFICATION

Product Name:

# PRO BROACH OIL

Recommended Use: Broaching & heavy duty cutting fluid

Supplier: Pro Oil SA (PTY) LTD  
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## SECTION 2: HAZARDS IDENTIFICATION

**CLASSIFICATION:** Not classified as hazardous according to 29 CFR 1910.1200 (2012).

**HAZARDS NOT OTHERWISE CLASSIFIED:** Not Applicable from person to person.

## SECTION 3: COMPOSITION / INFORMATION ON INGREDIENTS

Ingredients determined to be Non-Hazardous.

Name	CAS#	Concentration*	GHS Hazard Codes
Highly refined mineral oil	Mixture	90 - 100% Weight	
Performance agents	Mixture	5 - 10% Weight	

## SECTION 4: FIRST AID MEASURES

### INHALATION

Remove from further exposure. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. If respiratory irritation, dizziness, nausea, or unconsciousness occurs, seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth resuscitation.

### SKIN CONTACT

Wash contact areas with soap and water. If product is injected into or under the skin, or into any part of the body, regardless of the appearance of the wound or its size, the individual should be evaluated immediately by a physician as a surgical emergency. Even though initial symptoms from high pressure injection may be minimal or absent, early surgical treatment within the first few hours may significantly reduce the ultimate extent of injury.

### EYE CONTACT

Flush thoroughly with water. If irritation occurs, get medical assistance.

### INGESTION

First aid is normally not required. Seek medical attention if discomfort occurs.

### NOTE TO PHYSICIAN

None

## SECTION 5: FIRE FIGHTING MEASURES

### EXTINGUISHING MEDIA

**Appropriate Extinguishing Media:** Use water fog, foam, dry chemical or carbon dioxide (CO<sub>2</sub>) to extinguish flames.

**Inappropriate Extinguishing Media:** Straight streams of water

### FIRE FIGHTING

**Fire Fighting Instructions:** Evacuate area. Prevent run-off from fire control or dilution from entering streams, sewers or drinking water supply. Fire-fighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus (SCBA). Use water spray to cool fire exposed surfaces and to protect personnel.

**Hazardous Combustion Products:** Combustible material

## SECTION 6: ACCIDENTAL RELEASE MEASURES

### NOTIFICATION PROCEDURES

In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations.

## PROTECTIVE MEASURES

Avoid contact with spilled material. See Section 5 for fire fighting information. See the Hazard Identification Section for Significant Hazards. See Section 4 for First Aid Advice. See Section 8 for advice on the minimum requirements for personal protective equipment. Additional protective measures may be necessary, depending on the specific circumstances and/or the expert judgment of the emergency responders.

**For emergency responders:** Respiratory protection: respiratory protection will be necessary only in special cases, e.g., formation of mists. Half-face or full-face respirator with filter(s) for dust/organic vapor or Self Contained Breathing Apparatus (SCBA) can be used depending on the size of spill and potential level of exposure. If the exposure cannot be completely characterized or an oxygen deficient atmosphere is possible or anticipated, SCBA is recommended. Work gloves that are resistant to hydrocarbons are recommended. Gloves made of polyvinyl acetate (PVA) are not water-resistant and are not suitable for emergency use. Chemical goggles are recommended if splashes or contact with eyes is possible. Small spills: normal antistatic work clothes are usually adequate. Large spills: full body suit of chemical resistant, antistatic material is recommended.

## SPILL MANAGEMENT

**Land Spill:** Stop leak if you can do so without risk. Recover by pumping or with suitable absorbent.

**Water Spill:** Stop leak if you can do so without risk. Confine the spill immediately with booms. Warn other shipping. Remove from the surface by skimming or with suitable absorbents. Seek the advice of a specialist before using dispersants.

Water spill and land spill recommendations are based on the most likely spill scenario for this material; however, geographic conditions, wind, temperature, (and in the case of a water spill) wave and current direction and speed may greatly influence the appropriate action to be taken. For this reason, local experts should be consulted. Note: Local regulations may prescribe or limit action to be taken.

## ENVIRONMENTAL PRECAUTIONS

**Large Spills:** Dyke far ahead of liquid spill for later recovery and disposal. Prevent entry into waterways, sewers, basements or confined areas.

## SECTION 7: HANDLING AND STORAGE

### HANDLING

Avoid eye contact and repeated or prolonged skin contact. Avoid inhalation of vapour, mist or aerosols.

### STORAGE

Store in a cool, dry, well-ventilated place and out of direct sunlight. Store away from foodstuffs. Store away from incompatible materials described in Section 10. Store away from sources of heat and/or ignition. Keep container standing upright. Keep containers closed when not in use - check regularly for leaks.

## SECTION 8: EXPOSURE CONTROL / PERSONAL PROTECTION

### EXPOSURE LIMIT VALUES

Exposure limits/standards for materials that can be formed when handling this product:

NOTE: Limits/standards shown for guidance only. Follow applicable regulations.

### BIOLOGICAL LIMITS

No biological limits allocated.

### ENGINEERING CONTROLS

The level of protection and types of controls necessary will vary depending upon potential exposure conditions.

Control measures to consider:

No special requirements under ordinary conditions of use and with adequate ventilation.

### PERSONAL PROTECTION

Personal protective equipment selections vary based on potential exposure conditions such as applications, handling practices, concentration and ventilation. Information on the selection of protective equipment for use with this material, as provided below, is based upon intended, normal usage.

**Respiratory Protection:** If engineering controls do not maintain airborne contaminant concentrations at a level which is adequate to protect worker health, an approved respirator may be appropriate. Respirator selection, use, and maintenance must be in accordance with regulatory requirements, if applicable. Types of respirators to be considered for this material include:

Particulate

No special requirements under ordinary conditions of use and with adequate ventilation.

For high airborne concentrations, use an approved supplied-air respirator, operated in positive pressure mode. Supplied air respirators with an escape bottle may be appropriate when oxygen levels are inadequate, gas/vapour warning properties are poor, or if air purifying filter capacity/rating may be exceeded.

**Hand Protection:** Any specific glove information provided is based on published literature and glove manufacturer data. Glove suitability and breakthrough time will differ depending on the specific use conditions.

Contact the glove manufacturer for specific advice on glove selection and breakthrough times for your use conditions. Inspect and replace worn or damaged gloves. The types of gloves to be considered for this material include:

Nitrile, Viton

No protection is ordinarily required under normal conditions of use.

**Eye Protection:** If contact is likely, safety glasses with side shields are recommended.

**Skin and Body Protection:** Any specific clothing information provided is based on published literature or manufacturer data. The types of clothing to be considered for this material include:

No skin protection is ordinarily required under normal conditions of use. In accordance with good industrial hygiene practices, precautions should be taken to avoid skin contact.

**Specific Hygiene Measures:** Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practise good housekeeping.

### ENVIRONMENTAL CONTROLS

Comply with applicable environmental regulations limiting discharge to air, water and soil. Protect the environment by applying appropriate control measures to prevent or limit emissions.

## SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

**Note:** Physical and chemical properties are provided for safety, health and environmental considerations only and may not fully represent product specifications. Contact the Supplier for additional information.

### GENERAL INFORMATION

Physical State: Liquid  
Colour: Clear yellow  
Odour: Faint / Mild

### IMPORTANT HEALTH, SAFETY, AND ENVIRONMENTAL INFORMATION

Density (at 20 °C): 0.885 g/cm<sup>3</sup>  
Flammability (Solid, Gas): N/A  
Flash Point: >170°C  
Flammable Limits (Approximate volume % in air): N/A  
Autoignition Temperature: N/D  
Boiling Point / Range: N/D  
Vapour Density (Air = 1): N/D  
Vapour Pressure: N/D  
Evaporation Rate (n-butyl acetate = 1): N/D  
pH: N/A  
Solubility: Insoluble in water; Soluble in hydrocarbons  
Viscosity@ 40°C: 32 mm<sup>2</sup>/s

Oxidizing Properties: See Hazards Identification Section.

### OTHER INFORMATION

Pour Point: -21°C  
Freezing Point: N/A  
Melting Point: N/D

## SECTION 10: STABILITY AND REACTIVITY

STABILITY: Material is stable under normal conditions.

CONDITIONS TO AVOID: Excessive heat. High energy sources of ignition.

INCOMPATIBLE MATERIALS: Strong oxidisers

HAZARDOUS DECOMPOSITION PRODUCTS: Oxides of carbon and nitrogen, smoke and other toxic fumes

POSSIBILITY OF HAZARDOUS REACTIONS: No known hazardous reactions.

## SECTION 11: TOXICOLOGICAL INFORMATION

No adverse health effects expected if the product is handled in accordance with this Safety Data Sheet and the product label. Symptoms or effects that may arise if the product is mishandled and overexposure occurs are:

### Acute Effects

**Inhalation:** Material may be an irritant to mucous membranes and respiratory tract.

**Skin contact:** Contact with skin may result in irritation.

**Ingestion:** Swallowing can result in nausea, vomiting and irritation of the gastrointestinal tract.

**Eye contact:** May be an eye irritant.

Acute toxicity

**Inhalation:** This material has been classified as non-hazardous. Acute toxicity estimate (based on ingredients): LC50 > 20.0 mg/L for vapours or LC50 > 5.0 mg/L for dust and mist or LC50 > 5,000 ppm gas

**Skin contact:** This material has been classified as non-hazardous. Acute toxicity estimate (based on ingredients): >5,000 mg/Kg bw

**Ingestion:** This material has been classified as non-hazardous. Acute toxicity estimate (based on ingredients): >5,000 mg/Kg bw

**Corrosion/Irritancy:** Eye: this material has been classified as not corrosive or irritating to eyes. Skin: this material has been classified as not corrosive or irritating to skin.

**Sensitisation:** Inhalation: this material has been classified as not a respiratory sensitiser. Skin: this material has been classified as not a skin sensitiser.

**Aspiration hazard:** This material has been classified as non-hazardous.

**Specific target organ toxicity (single exposure):** This material has been classified as non-hazardous.

## Chronic Toxicity

**Mutagenicity:** This material has been classified as non-hazardous.

**Carcinogenicity:** This material has been classified as non-hazardous.

**Reproductive toxicity (including via lactation):** This material has been classified as non-hazardous.

**Specific target organ toxicity (repeat exposure):** This material has been classified as non-hazardous.

## SECTION 12: ECOLOGICAL INFORMATION

### ECOTOXICITY

This material is not expected to be harmful to aquatic organisms.

The product has not been tested. The statement has been derived from the properties of the individual components.

### MOBILITY

No data available.

### PERSISTENCE AND DEGRADABILITY

This material is not expected to be readily biodegradable. The biodegradability of this material is based on an evaluation of data for the components or a similar material.

The product has not been tested. The statement has been derived from the properties of the individual components.

### POTENTIAL TO BIOACCUMULATE

**Bioconcentration Factor:** No data available.

**Octanol/Water Partition Coefficient:** No data available

## SECTION 13: DISPOSAL CONSIDERATIONS

Disposal recommendations based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.

### DISPOSAL RECOMMENDATIONS

The generation of waste should be avoided or minimized wherever possible. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out.

**Empty Container Warning:** Empty Container Warning (where applicable): Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. DO NOT PRESSURISE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.

## SECTION 14: TRANSPORT INFORMATION

**LAND (ADG):** Not classified as Dangerous Goods by the criteria of the "Australian Code for the Transport of Dangerous Goods by Road & Rail" and the "New Zealand NZS5433: Transport of Dangerous Goods on Land".

**SEA (IMDG):** Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea.

**AIR (IATA):** Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air.

## SECTION 15: REGULATORY INFORMATION

No known specific national and/or regional regulations applicable to this product (including its ingredients).

Respirators must follow AS/NZS 1715/1716 standard for approved respirators.

In the absence of local approved authorities, follow U.S. NIOSH/MSHA, U.K. BSI, or joint Australia-New Zealand AS/NZS 1715/1716.

## SECTION 16: OTHER INFORMATION

### KEY TO ABBREVIATIONS AND ACRONYMS:

N/D = Not determined, N/A = Not applicable, STEL = Short-Term Exposure Limit, TWA = Time-Weighted Average

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