



MATERIAL & SAFETY DATA SHEET



SECTION 1: MATERIAL AND SUPPLY COMPANY IDENTIFICATION

Product Name:

PRO ESTCUT 100

Recommended Use: Water-miscible cutting fluid / coolant

Supplier: Pro Oil SA (PTY) LTD
Unit 3, Shalem Park
60 Lauda Road
Killarney Gardens
Cape Town
South Africa
7441

Telephone: (+27) 21 556 6109 (24hrs)

Fax To Email: 086 733 8707

SECTION 2: HAZARDS IDENTIFICATION

This material is not hazardous according to regulatory guidelines (see (M)SDS Section 15)

Contains: Highly refined mineral oil, emulsifiers, anti corrosion agent and adjuvants

2.1. Classification of the substance or mixture

Classification according to Directive 67/548/EEC or 1999/45/EC

This preparation is not classified as dangerous according to 1999/45/EC.

2.2. Label elements

Labelling (67/548/EEC or 1999/45/EC)

Hazard statements:

n.a.

Safety precautions:

n.a.

contains:

n.a.

Special provisions concerning the labelling of certain mixtures

99 Contains Trimethyltriazinetriethanole. May produce an allergic reaction.

2.3. Other hazards

SECTION 3: COMPOSITION / INFORMATION ON INGREDIENTS

Ingredients determined to be Non-Hazardous.

Name	CAS#	Concentration*	GHS Hazard Codes
Highly refined mineral oil	Mixture	80 - 90% Weight	
Fatty alcohol, ethoxylated Skin Irrit. 2 H315	68920-66-1	5<10% Weight	
Fatty alcohol, ethoxylatedXi; R38	68920-66-1	5<10% Weight	

SECTION 4: FIRST AID MEASURES

INHALATION

Remove from further exposure. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. If respiratory irritation, dizziness, nausea, or unconsciousness occurs, seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth resuscitation.

SKIN CONTACT

Wash contact areas with soap and water. If product is injected into or under the skin, or into any part of the body, regardless of the appearance of the wound or its size, the individual should be evaluated immediately by a physician as a surgical emergency. Even though initial symptoms from high pressure injection may be minimal or absent, early surgical treatment within the first few hours may significantly reduce the ultimate extent of injury.

EYE CONTACT

Flush thoroughly with water. If irritation occurs, get medical assistance.

INGESTION

First aid is normally not required. Seek medical attention if discomfort occurs.

NOTE TO PHYSICIAN

None

SECTION 5: FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA

Appropriate Extinguishing Media: Use water fog, foam, dry chemical or carbon dioxide (CO₂) to extinguish flames.

Inappropriate Extinguishing Media: Straight streams of water

FIRE FIGHTING

Fire Fighting Instructions: Evacuate area. Prevent run-off from fire control or dilution from entering streams, sewers or drinking water supply. Fire-fighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus (SCBA). Use water spray to cool fire exposed surfaces and to protect personnel.

Hazardous Combustion Products: Combustible material

SECTION 6: ACCIDENTAL RELEASE MEASURES

NOTIFICATION PROCEDURES

In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations.

PROTECTIVE MEASURES

Avoid contact with spilled material. See Section 5 for fire fighting information. See the Hazard Identification Section for Significant Hazards. See Section 4 for First Aid Advice. See Section 8 for advice on the minimum requirements for personal protective equipment. Additional protective measures may be necessary, depending on the specific circumstances and/or the expert judgment of the emergency responders.

For emergency responders: Respiratory protection: respiratory protection will be necessary only in special cases, e.g., formation of mists. Half-face or full-face respirator with filter(s) for dust/organic vapor or Self Contained Breathing Apparatus (SCBA) can be used depending on the size of spill and potential level of exposure. If the exposure cannot be completely characterized or an oxygen deficient atmosphere is possible or anticipated, SCBA is recommended. Work gloves that are resistant to hydrocarbons are recommended. Gloves made of polyvinyl acetate (PVA) are not water-resistant and are not suitable for emergency use. Chemical goggles are recommended if splashes or contact with eyes is possible. Small spills: normal antistatic work clothes are usually adequate. Large spills: full body suit of chemical resistant, antistatic material is recommended.

SPILL MANAGEMENT

Land Spill: Stop leak if you can do so without risk. Recover by pumping or with suitable absorbent.

Water Spill: Stop leak if you can do so without risk. Confine the spill immediately with booms. Warn other shipping. Remove from the surface by skimming or with suitable absorbents. Seek the advice of a specialist before using dispersants.

Water spill and land spill recommendations are based on the most likely spill scenario for this material; however, geographic conditions, wind, temperature, (and in the case of a water spill) wave and current direction and speed may greatly influence the appropriate action to be taken. For this reason, local experts should be consulted. Note: Local regulations may prescribe or limit action to be taken.

ENVIRONMENTAL PRECAUTIONS

Large Spills: Dyke far ahead of liquid spill for later recovery and disposal. Prevent entry into waterways, sewers, basements or confined areas.

SECTION 7: HANDLING AND STORAGE

HANDLING

Avoid eye contact and repeated or prolonged skin contact. Avoid inhalation of vapour, mist or aerosols.

STORAGE

Store in a cool, dry, well-ventilated place and out of direct sunlight. Store away from foodstuffs. Store away from incompatible materials described in Section 10. Store away from sources of heat and/or ignition. Keep container standing upright. Keep containers closed when not in use - check regularly for leaks.

SECTION 8: EXPOSURE CONTROL / PERSONAL PROTECTION

8.1. Control parameters

Description:	type:	Limit value STEL (EC) TWA (EC)	Unit
--------------	-------	--------------------------------	------

Additional information

TWA (EC): Occupational exposure limit value

STEL (EC): Short-term occupational exposure limit value

8.2. Exposure controls

Provide good ventilation. This can be achieved with local or room suction.

Occupational exposure controls:

Respiratory protection:

Do not breathe gas/vapour/aerosol.

Respiratory protection necessary at/for: aerosol or mist formation and insufficient exhaust

Half-mask with filter according to EN 149: P2 With correct and proper use, and under normal conditions, breathing protection is not required.

Hand protection:

For prolonged or repeated handling the following glove material must be used: NBR (Nitrile rubber), PVC (Polyvinyl chloride), CR (polychloroprene, chloroprene rubber). Barrier creams can help protecting exposed skin areas. In no case should they be used after contact.

Eye protection:

Wear closely fitting protective glasses in case of splashes.

Body protection:

Apron.

Protective measures:

After contact clean skin thoroughly with water and soap oder use appropriate cleanser.

Environmental exposure controls

Do not allow to enter into surface water or drains. refer to chapter 7. No further action is necessary.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Note: Physical and chemical properties are provided for safety, health and environmental considerations only and may not fully represent product specifications. Contact the Supplier for additional information.

GENERAL INFORMATION

Physical State: Liquid
Colour: Slightly yellow
Odour: Faint / Mild (mineral oil)

IMPORTANT HEALTH, SAFETY, AND ENVIRONMENTAL INFORMATION

Density (at 20°C): 0.935 g/cm³
Flammability (Solid, Gas): N/A
Flash Point: N/A
Flammable Limits (Approximate volume % in air): N/A
Autoignition Temperature: N/A
Boiling Point / Range: 100°C
Vapour Density (Air = 1): N/D
Vapour Pressure (20°C): N/D
Evaporation Rate (n-butyl acetate = 1): N/D
pH at 20 °C (5,0 % by weight): 9.90
Solubility: Soluble in water (emulsifiable)
Viscosity °C: Viscous

Oxidizing Properties: See Hazards Identification Section.

OTHER INFORMATION

Pour Point: -18 to -21°C (depending on viscosity grade - see TDS)
Freezing Point: N/A
Melting Point: N/D

SECTION 10: STABILITY AND REACTIVITY

STABILITY: Material is stable under normal conditions.

CONDITIONS TO AVOID: Excessive heat. High energy sources of ignition.

INCOMPATIBLE MATERIALS: Strong oxidisers

HAZARDOUS DECOMPOSITION PRODUCTS: Oxides of carbon and nitrogen, smoke and other toxic fumes

POSSIBILITY OF HAZARDOUS REACTIONS: No known hazardous reactions.

SECTION 11: TOXICOLOGICAL INFORMATION

No adverse health effects expected if the product is handled in accordance with this Safety Data Sheet and the product label. Symptoms or effects that may arise if the product is mishandled and overexposure occurs are:

Acute Effects

Inhalation: Material may be an irritant to mucous membranes and respiratory tract.

Skin contact: Contact with skin may result in irritation.

Ingestion: Swallowing can result in nausea, vomiting and irritation of the gastrointestinal tract.

Eye contact: May be an eye irritant.

Acute toxicity

Inhalation: This material has been classified as non-hazardous. Acute toxicity estimate (based on ingredients): LC50 > 20.0 mg/L for vapours or LC50 > 5.0 mg/L for dust and mist or LC50 > 5,000 ppm gas

Skin contact: This material has been classified as non-hazardous. Acute toxicity estimate (based on ingredients): >5,000 mg/Kg bw

Ingestion: This material has been classified as non-hazardous. Acute toxicity estimate (based on ingredients): >5,000 mg/Kg bw

Corrosion/Irritancy: Eye: this material has been classified as not corrosive or irritating to eyes. Skin: this material has been classified as not corrosive or irritating to skin.

Sensitisation: Inhalation: this material has been classified as not a respiratory sensitiser. Skin: this material has been classified as not a skin sensitiser.

Aspiration hazard: This material has been classified as non-hazardous.

Specific target organ toxicity (single exposure): This material has been classified as non-hazardous.

Chronic Toxicity

Mutagenicity: This material has been classified as non-hazardous.

Carcinogenicity: This material has been classified as non-hazardous.

Reproductive toxicity (including via lactation): This material has been classified as non-hazardous.

Specific target organ toxicity (repeat exposure): This material has been classified as non-hazardous.

SECTION 12: ECOLOGICAL INFORMATION

Avoid contaminating waterways.

Acute aquatic hazard: This material has been classified as non-hazardous. Acute toxicity estimate (based on ingredients): >100 mg/L

Long-term aquatic hazard: This material has been classified as non-hazardous. Non-rapidly or rapidly degradable substance for which there are adequate chronic toxicity data available OR in the absence of chronic toxicity data, Acute toxicity estimate (based on ingredients): >100 mg/L, where the substance is not rapidly degradable and/or BCF < 500 and/or log Kow < 4.

Ecotoxicity in the soil environment: This material has been classified as non-hazardous.

Ecotoxicity to terrestrial vertebrates: This material has been classified as non-hazardous.

Ecotoxicity to terrestrial invertebrates: This material has been classified as non-hazardous.

Ecotoxicity: No information available.

Persistence and degradability: No information available.

Bioaccumulative potential: No information available.

Mobility: No information available.

SECTION 13: DISPOSAL CONSIDERATIONS

Disposal recommendations based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.

DISPOSAL RECOMMENDATIONS

The generation of waste should be avoided or minimized wherever possible. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out.

Empty Container Warning: Empty Container Warning (where applicable): Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. DO NOT PRESSURISE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.

SECTION 14: TRANSPORT INFORMATION

LAND (ADG): Not classified as Dangerous Goods by the criteria of the "Australian Code for the Transport of Dangerous Goods by Road & Rail" and the "New Zealand NZS5433: Transport of Dangerous Goods on Land".

SEA (IMDG): Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea.

AIR (IATA): Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air.

SECTION 15: REGULATORY INFORMATION

No known specific national and/or regional regulations applicable to this product (including its ingredients).

Respirators must follow AS/NZS 1715/1716 standard for approved respirators.

In the absence of local approved authorities, follow U.S. NIOSH/MSHA, U.K. BSI, or joint Australia-New Zealand AS/NZS 1715/1716.

SECTION 16: OTHER INFORMATION

KEY TO ABBREVIATIONS AND ACRONYMS:

N/D = Not determined, N/A = Not applicable, STEL = Short-Term Exposure Limit, TWA = Time-Weighted Average

Relevant R-and H-phrases (Number and full text):

Skin Irrit. 2 / H315 Skin corrosion/irritation: Causes skin irritation.

Xi; R38 Irritant Irritating to skin.

Further remarks:

The information supplied on this safety data sheet complies with our current level of knowledge as well as with national and EU regulations. Without written approval, the product must not be used for purposes different from those mentioned in chapter 1. It is always the user's duty to take any necessary measures for meeting the requirements laid down by local rules and regulations. The details in this safety data sheet describe the safety requirements of our product and are not to be regarded as guaranteed attributes of the product.

The information and recommendations contained herein are, to the best of Pro Oil SA (PTY) LTD's knowledge and belief, accurate and reliable as of the date issued. You can contact Pro Oil SA (PTY) LTD to insure that this document is the most current available from Pro Oil SA (PTY) LTD. The information and recommendations are offered for the user's consideration and examination. It is the user's responsibility to satisfy itself that the product is suitable for the intended use. If buyer re-packages this product, it is the user's responsibility to insure proper health, safety and other necessary information is included with and/or on the container. Appropriate warnings and safe-handling procedures should be provided to handlers and users. Alteration of this document is strictly prohibited. Except to the extent required by law, republication or retransmission of this document, in whole or in part, is not permitted. 'The term, "Pro Oil SA (PTY) LTD" is used for convenience, and may include any one or more of Pro Oil SA (PTY) LTD affiliates in which they directly or indirectly hold any interest.

END OF (M)SDS